



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

164
RB 92700-10350-041-5-PO
Job Sheet 185619



Part No: RB 92700-10350-041-5-PO **Job Qty:** 3 ea

Part Name: Seal Remover Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 12/14/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10350-041 Rev.A IPP Rev. A 18.10.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	12/14/18	12/14/18	0.00	0.00	Purchasing		
110	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging2		DAS
120	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC6		61
130	Small Fab	3 pcs	12/14/18	12/14/18	0.00	0.30	Small Fab-2		9-89
140	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC5		
150	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3		DAS
160	QC21-FG	3 Ea	12/14/18	12/14/18	0.00	0.00	QC21		70

Part Op 100 - Issue P/O: 041341 MANUFACTURE RB 92700-10350-041-5 AS PER DWG Supplier: ARROW TECH
Descriptions: MACHINE WORKS -Certificate of conformity is required
130 - Re-identify as required.

DEC 27 2018
GA164

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10350-041-5P	Seal Remover Assembly	3 (1 ea)	100-Purchasing	139916

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10350-041-5P	3	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 8:37 AM dart.Lussier.Patrick



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Container No: S139917



Seal Remover Assembly

PART NO: RB 92700-10350-041-5

Serial No/Batch: S139917

Revision: PO

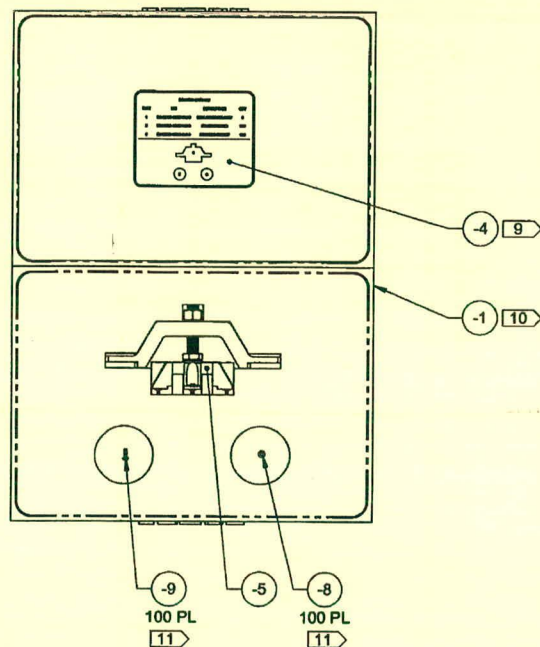
Operation: Packaging

Change No:

Mfg Date: 12/21/18

Job No: 185619

ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10350-041-1	PACKAGING ASSY
-4	1	RB 92700-10350-041-4	CONTENT PLACARD
-5	1	RB 92700-10350-041-5	SEAL REMOVER ASSY
-8	100	RB 92700-10350-041-8	WHITE NYLON WASHER 0.12" ID x 0.28" OD.
-9	100	RB 92700-10350-041-9	STEEL HEX HEAD THREAD-FORMING SCREW #4-40 x 3/8" LG.
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RB 92700-10350-041 SEAL REMOVER SET

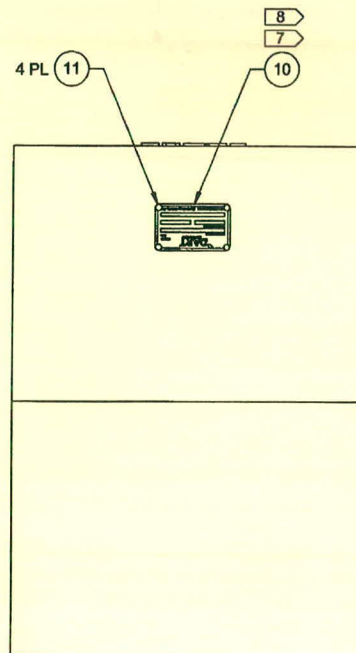
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES:

X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

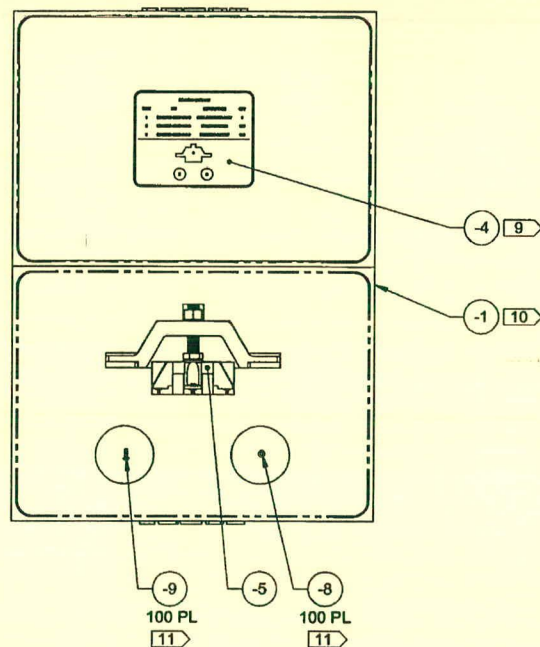
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
- 11) HARDWARE MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	18-642	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 1 OF 10
APPROVED	W	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE	9/6/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10350-041-1	PACKAGING ASSY
-4	1	RB 92700-10350-041-4	CONTENT PLACARD
-5	1	RB 92700-10350-041-5	SEAL REMOVER ASSY
-8	100	RB 92700-10350-041-8	WHITE NYLON WASHER 0.12" ID x 0.28" OD.
-9	100	RB 92700-10350-041-9	STEEL HEX HEAD THREAD-FORMING SCREW #4-40 x 3/8" LG.
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RB 92700-10350-041 SEAL REMOVER SET

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

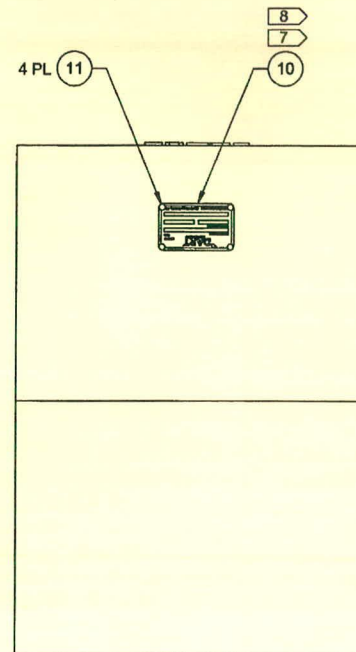
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS

9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM

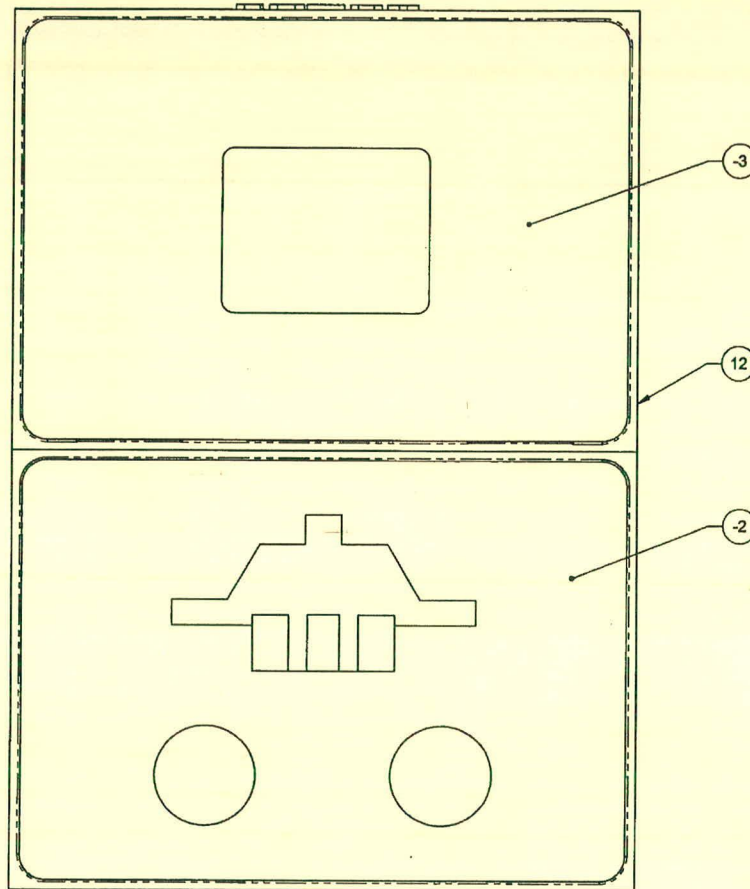
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

11) HARDWARE MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	18-642	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 1 OF 10
APPROVED	VM	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE 9/6/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10350-041-2	BOTTOM FOAM
-3	1	RB 92700-10350-041-3	TOP FOAM
12	1	PELICAN #APP-IM2200-E	PELICAN CASE IM2200



RB 92700-10350-041-1 PACKAGING ASSY

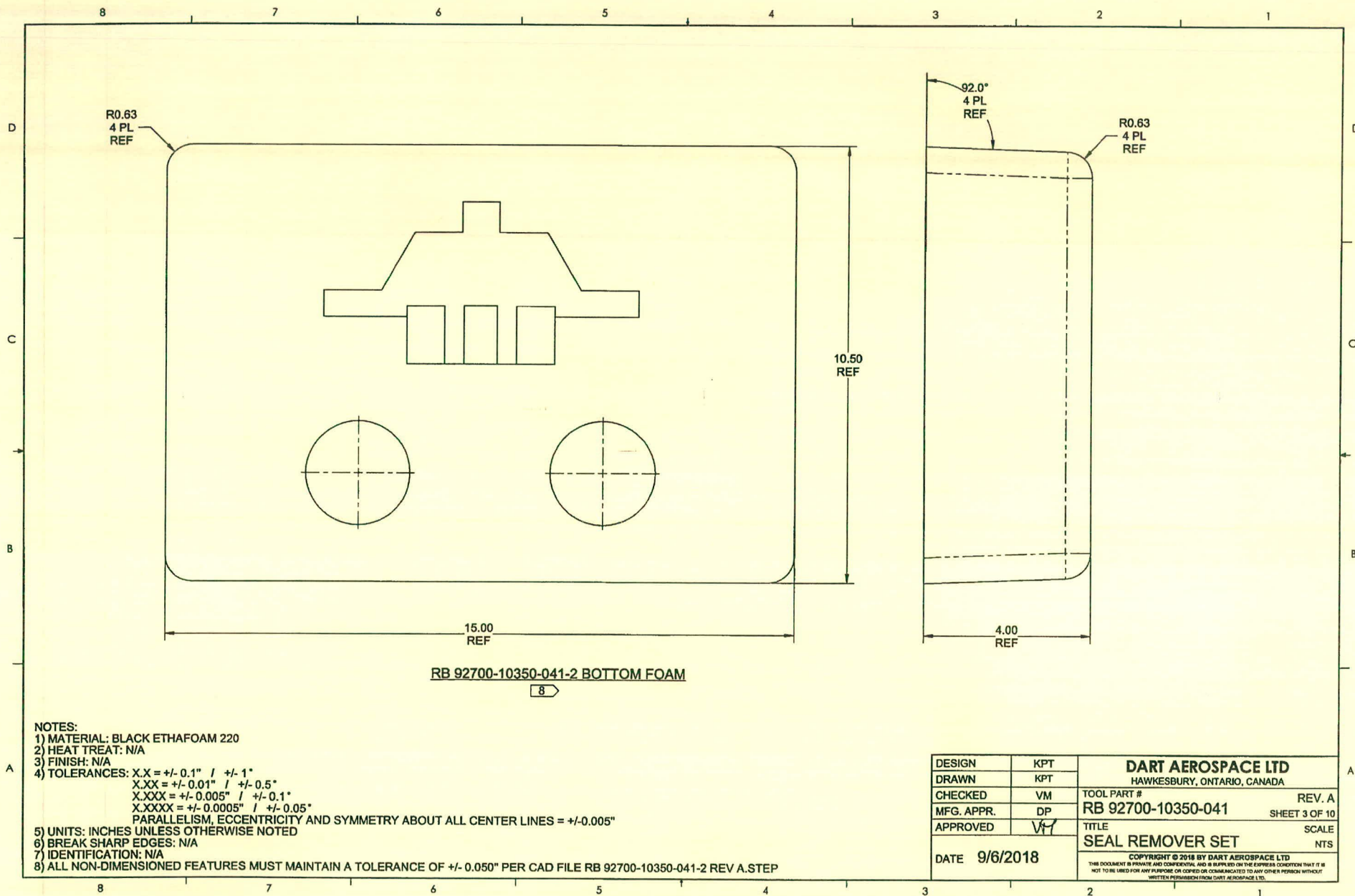
NOTES:

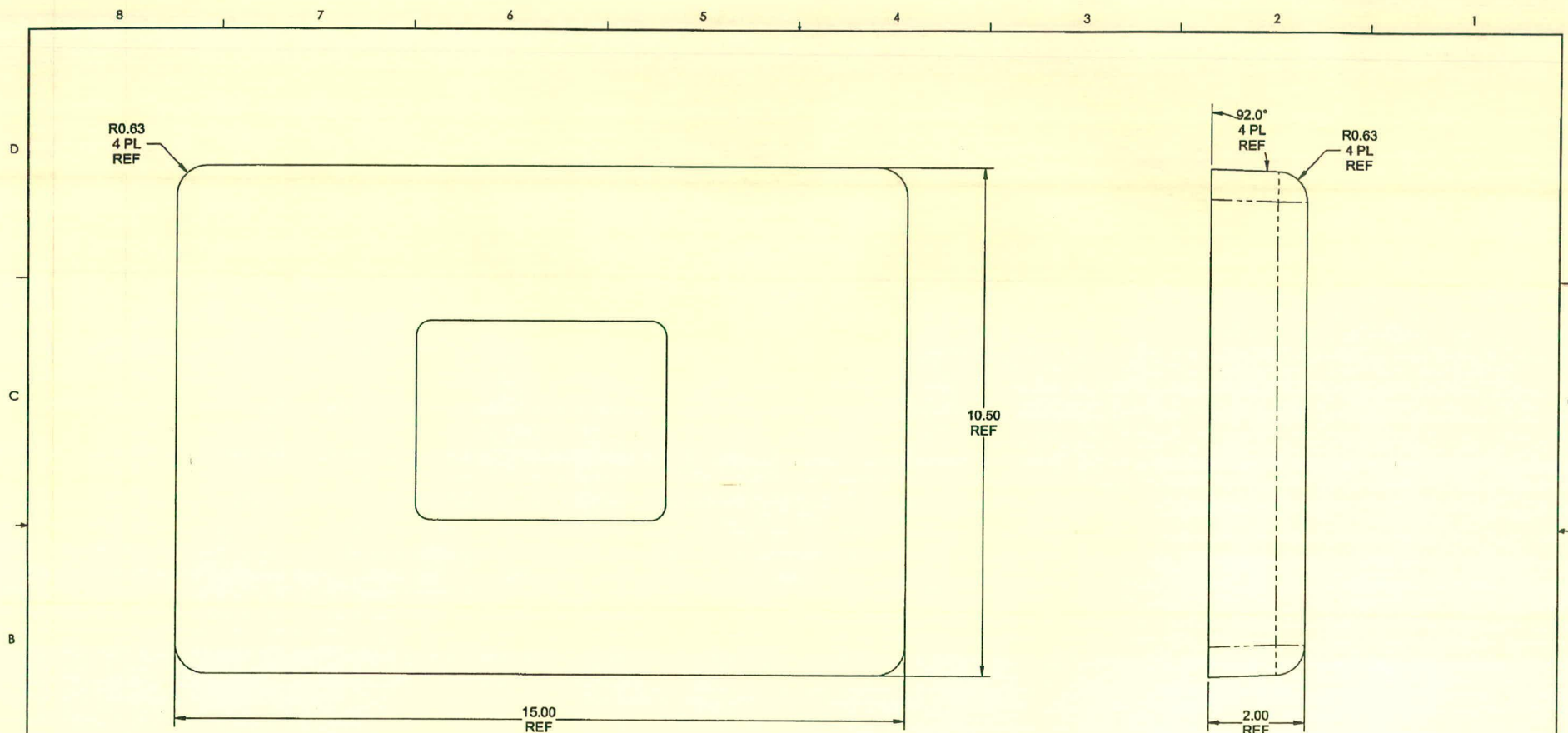
- 1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 2 OF 10
APPROVED	VP	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			





RB 92700-10350-041-3 TOP FOAM

8

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$

X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$

X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$

X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

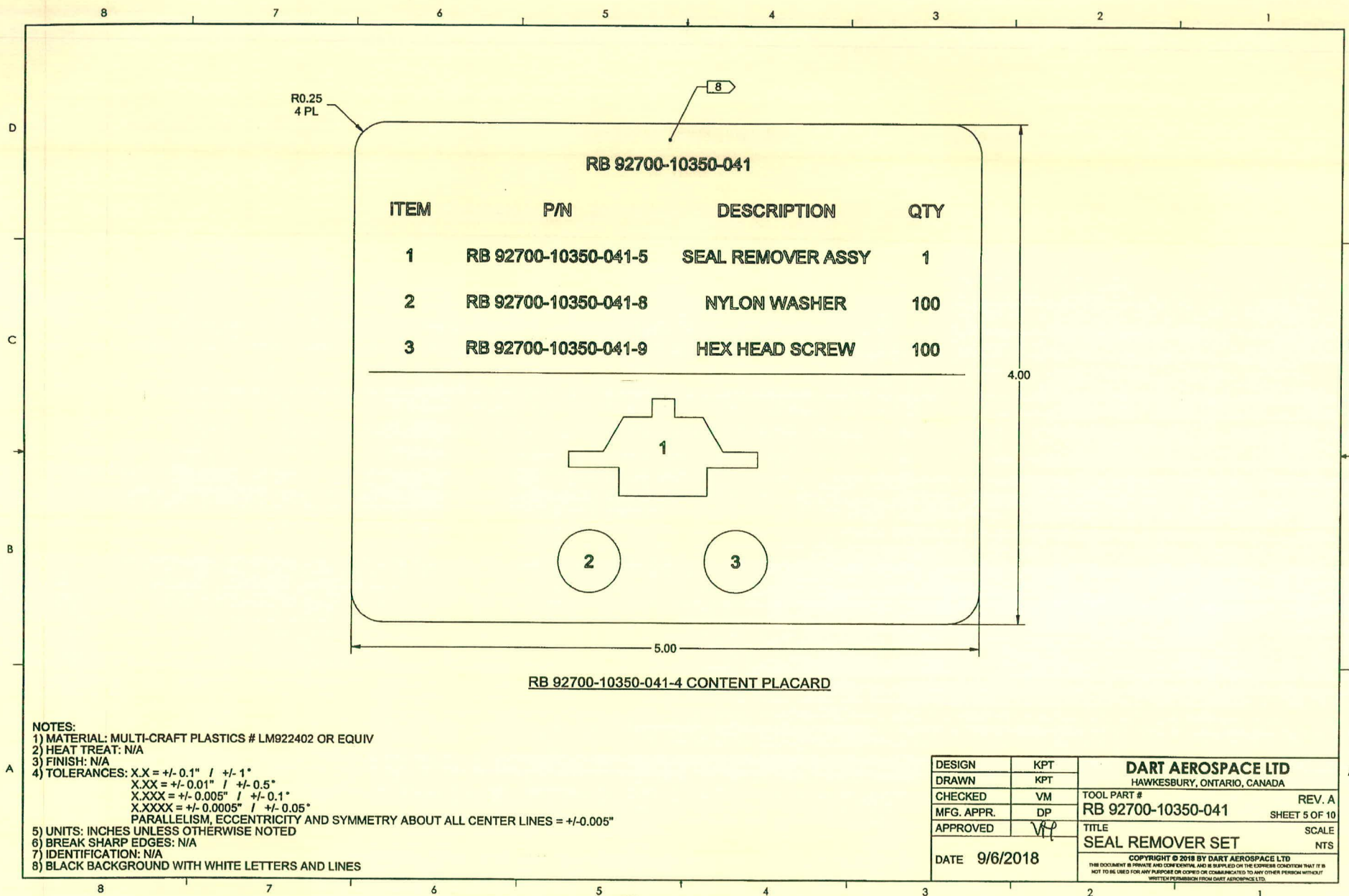
5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

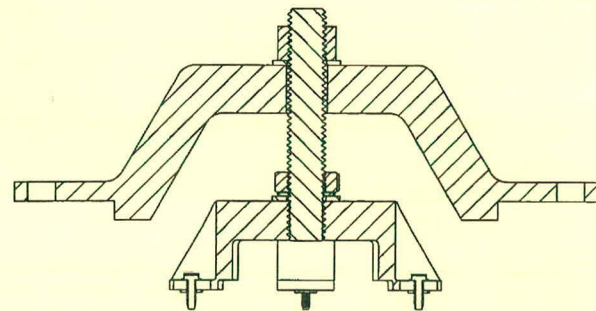
7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.050"$ PER CAD FILE RB 92700-10350-041-3 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 4 OF 10
APPROVED	W	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE	9/6/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10350-041-6	SEAL REMOVER
-7	1	RB 92700-10350-041-7	SEAL REMOVER BASE
13	1	McMaster#98758A516 OR EQUIV	STEEL THREADED ROD 1/2"-13 x 3-1/2", L.G.
14	4	McMaster#90295A362 OR EQUIV.	WASHER 0.12" ID. X 0.28" OD. NYLON PLASTIC
15	1	McMaster#94895A823 OR EQUIV	STEEL GRADE 8 HEX NUT 1/2"-13
16	1	McMaster#94945A224 OR EQUIV	STEEL GRADE 8 THIN LOCKNUT 1/2"-13
17	4	McMaster#93882A108 OR EQUIV.	HEX HEAD THREAD-FORMING SCREW #4-40 X 3/8" L.G. STEEL
18	2	NAS1149F0863P	WASHER



RB 92700-10350-041-5 SEAL REMOVER ASSY

12

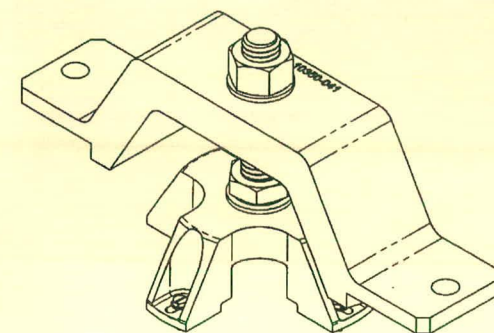
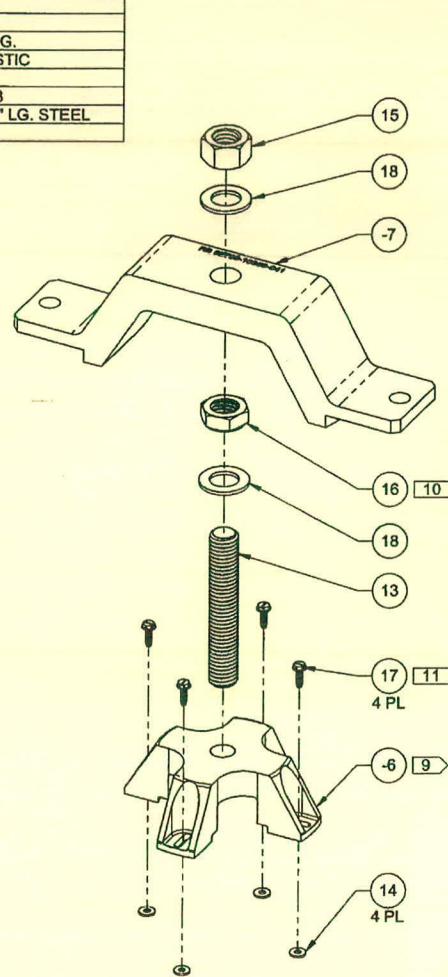
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

- X.XX = +/- 0.01" / +/- 0.5"
- X.XXX = +/- 0.005" / +/- 0.1"
- X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -6 THEN ASSEMBLE WITH ITEM 13 AND REMOVE EXCESS
- 10) INSTALL ITEM 16 WITH A TORQUE OF 37-50 IN-LBS AS SHOWN
- 11) INSTALL ITEM 17 HAND TIGHT
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 6 OF 10
APPROVED	VH	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE 9/6/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

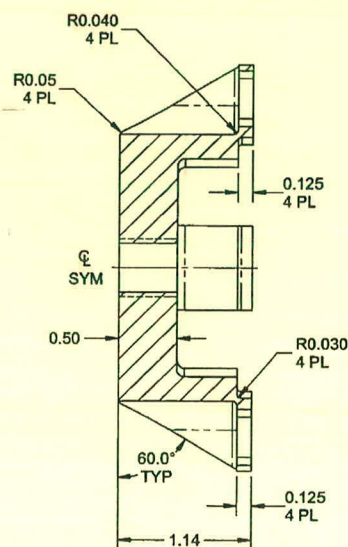
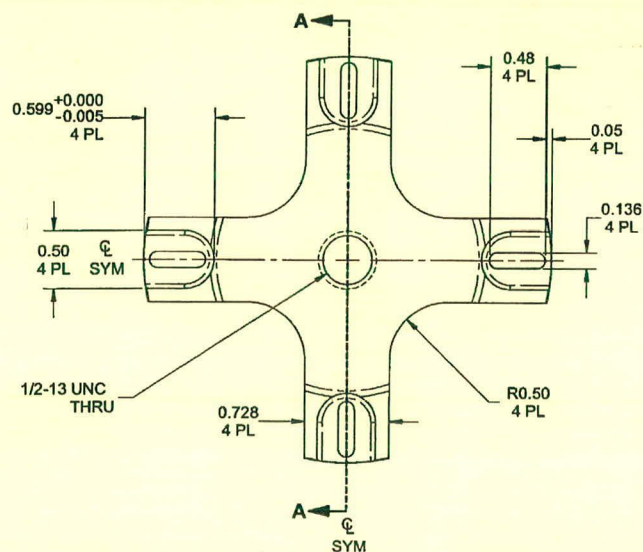
8 7 6 5 4 3 2 1

D

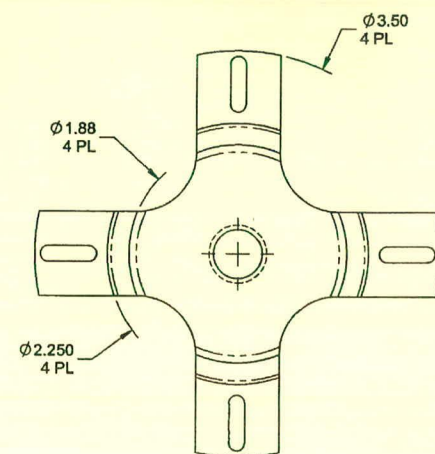
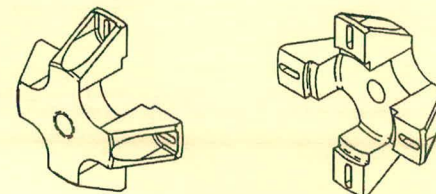
C

B

A



SECTION A-A



RB 92700-10350-041-6 SEAL REMOVER

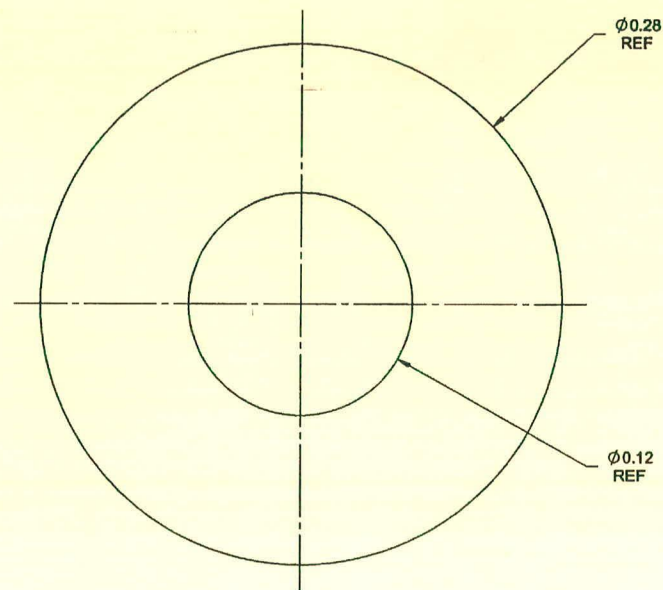
8

NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
 X.XX = $\pm 0.01"$ / $\pm 0.5"$
 X.XXX = $\pm 0.005"$ / $\pm 0.1"$
 X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.005"$ PER CAD FILE RB 92700-10350-041-6 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 7 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE	9/6/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



RB 92700-10350-041-8 WHITE NYLON WASHER 0.12" ID x 0.28" OD.

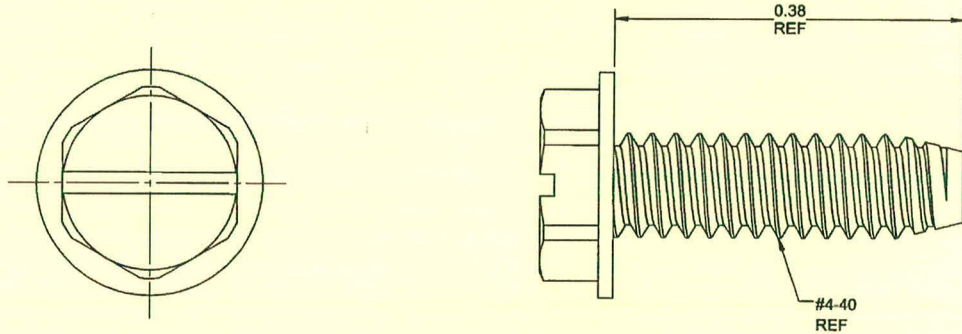
NOTES:

- 1) MATERIAL: McMaster#90295A362 OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"
 X.XXX = +/- 0.005" / +/- 0.1"
 X.XXXX = +/- 0.0005" / +/- 0.05"
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 9 OF 10
APPROVED	VP	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE 9/6/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RB 92700-10350-041-9 STEEL HEX HEAD THREAD-FORMING SCREW #4-40 x 3/8" LG.

NOTES:

1) MATERIAL: McMaster#93882A108 OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
 X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
 X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
 X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 10 OF 10
APPROVED	VH	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041341**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8	185619	RB 92700-10350-041-5P			Seal Remover Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,801.00/Ea	\$5,403.00
Line Item Note SIOP													
9	185620	RB 92700-10309-042P			Tail Blade Wrench (De-Ice) Weldment Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$745.00/Ea	\$2,235.00
Line Item Note SIOP													
10	185621	RB 92700-10307-041P			TR Nut Wrench REV A	Firmed	-	12/21/18	2 Ea	0 Ea	2 Ea	\$1,694.00/Ea	\$3,388.00
Line Item Note SIOP													
11	185622	RB 92700-10301-041P			Pitch Beam Puller REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$0.01/Ea	\$0.03
Line Item Note SIOP													
12	185623	RB 92700-10329-041-4P			Removal Tool Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,543.00/Ea	\$4,629.00
Line Item Note SIOP													
13	185626	RB 92700-10340-101P			Bearing Spanner Wrench REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$436.00/Ea	\$1,308.00
Line Item Note SIOP													
14	185627	RB 92700-10305-041-4P			Tail Gear Box & Input Gear Box Seal Installer Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,180.00/Ea	\$3,540.00
Line Item Note SIOP													
16	185663	RB 92700-10334-042P			Engine Lifting Sling REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$0.01/Ea	\$0.03
Line Item Note SIOP													

18
18
18



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 356

PAGE 1 OF 2

Date: 12/14/2018
PO Ref: 041341
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3	SEAL INSTALLATION TOOL	RB 92700-10300-041-1
3	PLATE ASSEMBLY	RB 92700-10303-041-4
3	WRENCH ASSEMBLY	RB 92700-10303-041-6
3	TGB & IGB SEAL INSTALLER ASSEMBLY	RB 92700-10305-041-4
2	TR NUT WRENCH	RB 92700-10307-041
3	TAIL BLADE WRENCH (DE-ICE) WELDMENT	RB 92700-10309-042
3	TORQUE REACTOR	RB 92700-10314-101
3	SIGHT GUAGE REMOVAL TOOL	RB 92700-10328-041
3	ENGINE DRIVE SHAFT REMOVAL TOOL ASS	RB 92700-10333-041-4
3	BEARING SPANNER WRENCH	RB 92700-10340-101
3	SEAL REMOVAL ASSEMBLY	RB 92700-10350-041-5
3	BEARING ALIGNMENT TOOL	RB 92700-10356-041
3	TORQUE ADAPTER	RB 92700-10750-101
3	INPUT MODULE WRENCH	RB 92700-10750-102
6	RIG PLATE SCREW	RB 92700-10400-041-6
3	PIT STOP GUAGE	RB 92700-10400-041-7
15	RIG GUAGE PLATE (SPARES)	RB 92700-10400-041-9

Received by: _____
Packaged by: W
Checked by: C.B.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041341 ✓ Dated: 12/14/2018

Our Order / Job No: 041341-8AWT Order Qty: 3 ✓

Part Name: SEAL REMOVAL ASSY

Part Number: RB 92700-10350-041-5 ✓

Lot Size: N/A Ship Date: 12/14/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10350-041-5 Rev: A

Material Size and Type: -6/4140 Q & T STEEL; -7/ 6061-T6 ALUM.

Material Specifications: STEEL: ASTM A108, ASTM A29; ALUM.: ASTM B209

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-S-8625F, TYPE 2 CLASS 2; BLACK OXIDE: QMSI-6.2.2
B.O. REV D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/20/18

Signed: Hernan M. Salas

**DAS
61
9-89**

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

78